5. PAPER RECEIVING AREA

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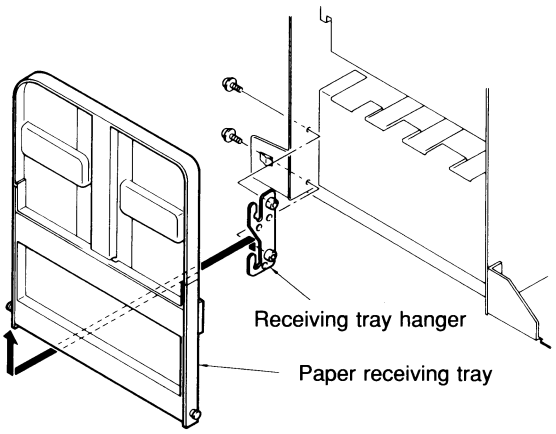
1. Paper Receiving Tray

– Removal Procedures –

1) Fold the guides and paper stop on the Paper receiving tray and close the tray.
2) Lift the Paper receiving tray straight up and remove.

– Precautions for Installation –

- There are two positions provided to install the Paper receiving tray according to the type of paper.
  Be sure to install it at the lower position before folding the Paper receiving tray.

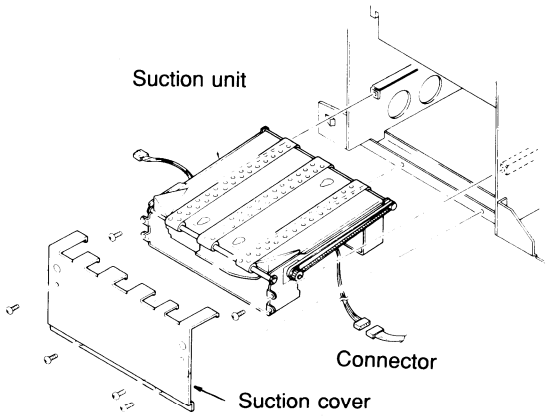


2. Suction Unit

– Removal Procedures –

1) Remove the Back cover and disconnect the connectors of the Paper receiving sensors.
2) Remove the Paper receiving tray and the front right cover.
3) Remove the side cover on the Power supply PCB, and remove the two mounting screws on the Receiving tray hanger on the front side.
4) Disconnect the connector (2-pin/black-blue) of the Suction fan on the Power supply PCB.
5) Remove the four mounting screws from the Suction cover, remove the cover, and disconnect the connector (4 pin) of the Paper receiving sensors (send).
6) Remove the two mounting screws from the Suction unit.

Note: As there is a wire harness under the Suction unit, remove the unit carefully.

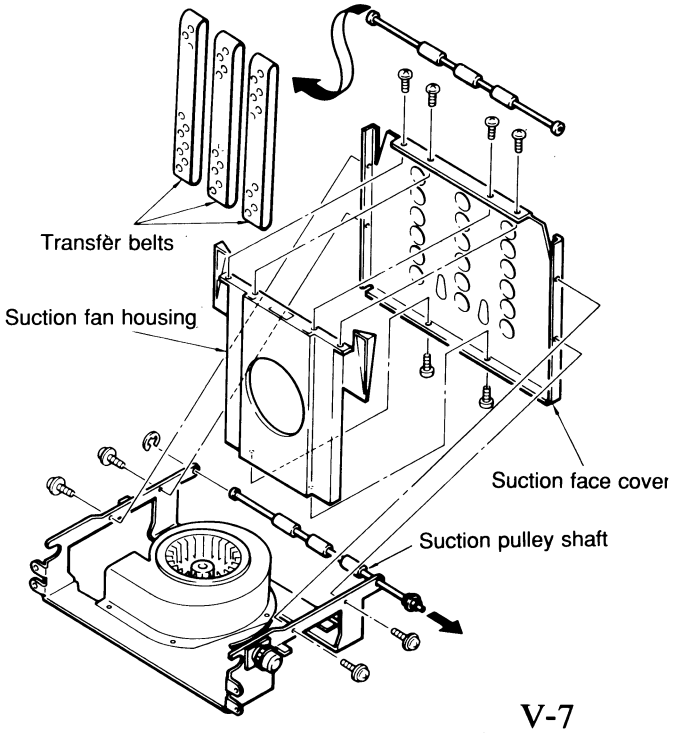


– Precautions for Installation –

- When installing the Suction unit, position the unit and check if abnormal noise arises from the gears and drive unit.
  Reposition the unit if necessary.

3. Transfer Belts

(Disassembly Procedures of Suction Unit)

– Removal Procedures –

1) Remove the Suction unit.
2) Remove the four screws from the Suction face cover, and remove the Suction pulley shaft by removing the E-ring on one side and sliding the shaft out.
3) Remove the Suction face cover and remove the two outermost Transfer belts.
4) Remove the Suction fan housing and remove the center Transfer belt.